

TAC PRO® CHEEK RISER INSTALLATION INSTRUCTIONS



1. Make sure rifle is not loaded. Place riser on stock in desired position, making sure that top of riser is resting on top of stock. Clamp riser to stock. Verify that there is enough space for the bolt to operate



2. Insert 3/16" drill bit in drill and place the included drill bushing on the tip of the drill as shown above.



3. Place drill bushing against upper inside edge of slot as shown. Carefully drill HALF WAY through stock. Repeat with remaining 3 slots.



4. Using a 1/4" drill bit, carefully enlarge the holes that were previously drilled with the 3/16" drill bit.



5. After enlarging the holes with 1/4" drill bit, remove the cheek riser from the stock and connect each pair of holes by drilling completely through the stock from one side to the other.



6. Place cheek riser back on stock and insert bolts through cheek riser and stock. Screw locking knobs loosely onto bolts. Adjust cheek riser to desired height and lock in place by tightening the locking knobs.